



Roll Service Roll reconditioning

Have your rolls corrugated (fluted) or ground in good time

This will ensure consistent grinding action and consistently high yields.

We will check out every aspect of your rolls:

- Their condition will be determined upon receipt.
- They will be dynamically balanced.
- Specialists will grind, camber, frost, or corrugate (flute) your rolls.
- You will receive the current roll diameter.
- The finished roll will be protected against corrosion.
- We will pack your roll(s) for shipping.
- You will be advised of their readiness for dispatch.

Our offer includes the following services:

- Cleaning of the rolls
- Technical check (journals, etc.)
- Grinding
- Dynamic balancing
- Cambering, frosting, or corrugating (fluting)
- Corrosion protection
- Packing

Roll data is know-how

Your grinding installation is a high-performance system. The rolls matched to it are your tools ensuring a good result of your work:

Blunt roll corrugations (flutes) and worn-down smooth rolls will increase your energy costs and reduce your yields.

Correct roll cambering matched to the specific grinding passes are essential for achieving a certain degree of starch damage.



Roll Service

Roll reconditioning



Roll re-conditioning at service station.

Our services – your benefit

Upon receipt of your rolls, they will undergo careful checking to determine possible damage. You will be informed about any defects, which will be corrected if possible. We pay special attention to the roll journals, checking them for worn bearing seats, etc.

When corrugating (fluting) your rolls, we spare the material. This means that we will not remove more material than necessary in order to restore the accuracy of the corrugations. This will increase the life cycle of your rolls.

After machining your rolls, we will determine the new diameter and inform you about it. This will provide you with precise information on the condition of your rolls.

When leaving our plant, your rolls will have been beveled and dynamically balanced. This ensures smooth running just as on day one.

Also ask us about:

- Roll changes
- Roll exchanges
- Shipping logistics

Flexible CS - GP roll service

Of course, you may also benefit from this offer as part of our just-in-time roll service.

Roll reconditioning forms the basis for all additional offers related to rolls and roll service.

Combine our other offers up to the all-inclusive platinum maintenance management service.



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